

Project Charter Acme Stamping		Date 01/01/15
<b>Process</b>		<b>Goals/Objectives</b>
Stamping and welding instrument panel bracket assembly in LH & RH		Improve quality and reduce scrap. Reduce labor costs Reduce Inventory
<b>Problem/Opportunity</b>		
The bracket welding and assembly cannot produce enough profitable brackets to afford an expansion to other markets in automotive.		
<b>Process Boundaries</b>		<b>Process Owner</b>
<b>Start:</b>	Spot Weld #1 after Stamping which is cross loaded	IP Bracket Supervisor
<b>End:</b>	Ship to customer	
<b>Business Case</b>		<b>Team Members and Roles</b>
The Bracket welding and assembly area has an extremely long lead time and WIP. The area is marginal in profit, but there is an ability to get more work for this area. We would like to maximize the flow and profitability of this area so we can expand operations.		Weld 1 operator Weld 2 operator Assembly 1 operator Assembly 2 operator Shipping Clerk Stock operator Supplier Customer
<b>Milestone:</b>		
<b>Date:</b>	TBD	